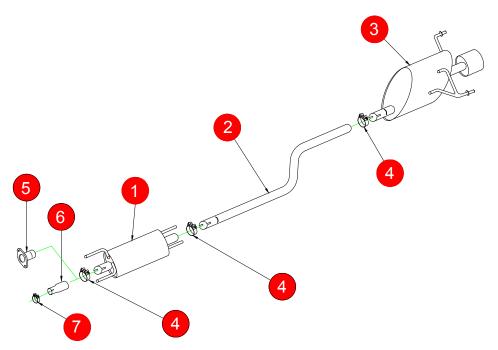
FITTING INSTRUCTIONS

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CA	R	Astra MK5 Hatch/Sporthatch	PART NO.	SVX045
YEA	AR	05-09	FIT KITS	064 FK
NO	DTES	Depending on which model you have, will depend on which adaptor and clamp you need to use. The table below shows you what clamp to use with the adaptor. Rear siencer for cars with cut out in valance.	FEATURES	Pipe diameter:- 63.5mm/2.5"



NO.	PART NO.	DESCRIPTION	QTY	E-MARK	N/A
1	704GM	Front Silencer	1	DATE	19/02/16
2	708GM	Link Pipe	1	ISSUE	02
3	716GM47	Rear Silencer	1	AUTHORISED	M.Ydlibi
Fit Kit					
4	Z016.10064	65mm H/D Clamp	3		
5	705GM	Adaptor (Only use if the O.E has a flange to bolt to, if not use the correct AD)	1		
6a	AD05	Adaptor 63.5mm - 55.5mm (Use with 7a)	1		
6b	AD06	Adaptor 63.5mm - 50.5mm (Use with 7b)	1		
6c	AD08	Adaptor 63.5mm - 45.5mm (Use with 7c)	1		
7a	Z016.10004	55-59mm Clamp	1		
7b	Z016.10002	51-55mm Clamp	1		
7c	Z016.10003	47-51mm Clamp	1		

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.

